



SPIRO MÉGA inc.

1225 Michelin, Laval (Quebec) H7L 4S2
 Tel. : (450) 663-4457 Fax : (450) 663-0798
 Toll Free : 1-888-774-7602 (1-888-SPIRO-02)

Standard Gauges For OVAL Spiral Pipe & Fittings.

Major Axis Duct width	galvanized steel U.S. Gauge spiral pipe	fittings gauge	longitudinal seam duct ** gauge	Joints * (recommended)
to 600 mm / (24 in)	24	20	20	slip joint 50 mm (3 in)
625-900 mm / (25-36 in)	22	20	20	slip joint 50 mm (3 in)
925-1200 mm / (37-48 in)	22	18	18	slip joint 50 mm (3 in)
1225-1500 mm / (49-60 in)	20	18	18	slip joint 50 mm (3 in)
1525-1750 mm / (61-70 in)	20	16	16	slip joint 50 mm (3 in) / angle flange
1775 mm + / 71 in +	n/a	16	16	angle flange

Notes:

* Angle iron flanges are available for all dimensions if desired.

* * All oval pipe of sizes not included in dimension chart must be welded longitudinally.

Flat sides of oval duct should be reinforced to limit wall deflection to 3/4" (19 mm) and reinforcement deflection to 1/4" (6.4 mm) > ref.: SMACNA HVAC duct construction standards.

- All pipes and fittings are fabricated of prime quality G-90 galvanized steel and as per ASTM-A-527-71 and SMACNA standards.