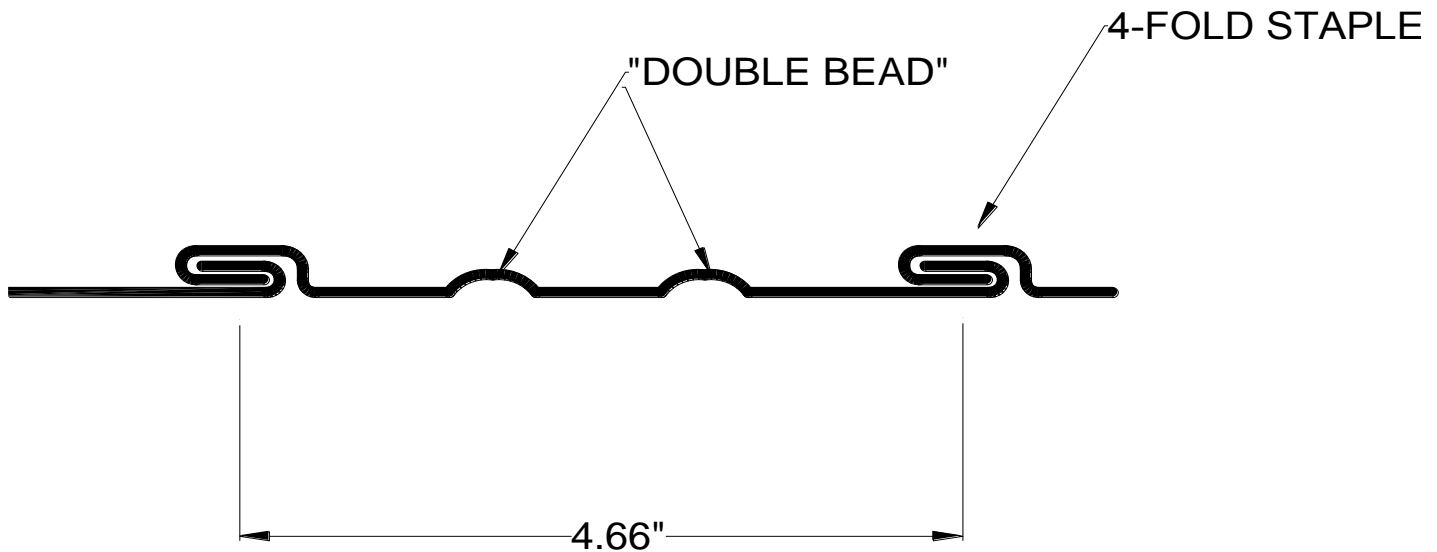


DETAIL: "DOUBLE BEAD" SPIRAL



- 10" DIA TO 60"DIA
- 22 GA MIN TO 17GA MAX

DETAIL: INTERNAL SPIRAL REINFORCEMENT

